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Established in 1963, Breton Machine Tool division designs and manufactures machinery and equipment especially designed for machine shops, machinery for the manufacturing of molds and dies, and for the aerospace industry.

Breton offers three types of high speed machining centers:

- Matrix 800 and 1300, with 3 and 5 interpolated axes;
- Xceeder 1200 in the basic version with fixed table, High Production (HP) and with rotary tilting table (RT) with 3 and 5 interpolated axes;
- Ultrix 1000, able to perform turning and milling operations without moving the piece under production: turning table with useful diameter up to 1000 mm and capacity of 1500 kg.



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Xceeder 1200: X-Y-Z axes = 1200-1000-600 mm. Available in 3 models: Base, HP, RT. High-frequency spindles up to 40 kW and 40,000 rpm. Speed up to 60 m/min and accelerations up to 6m/s².

Buffoli Transfer SpA

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Since 1961, Buffoli has been a European leader in the development of turnkey solutions for the machining of parts requiring precision turning operations and/or multi-sided machining processes. The new TRANS-N-CENTER optimizes flexibility and productivity, featuring: wide applications field; changeover times of between 15 and 120 minutes; transfer machine productivity; single clamping machining; multi-process tool heads; static turning heads with CNC controlled interpolation. The new OMNI-TURN combines and integrates transfer machine machining processes with lathe machining processes. Along with the advantages of high productivity, the OMNI-TURN offers optimum surface finishes. Bar stock machining falls into the TRANS-BAR line with bar capacity to 75 mm diameter (up to 10,000 parts/hour). All lines are characterized by extremely fast changeover times (15-60 minutes), easy window based programming.

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OMNI-TURN is the new line of universal turning and milling machines designed for high production volumes.

Giuliani Division of IGMI SpA

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Giuliani designs and manufactures assembly and special metal cutting machines. Up until the mid-eighties, the company was dedicated to designing and manufacturing machinery for the lock and security systems industry. Giuliani then entered into a larger market segment manufacturing rotary table and linear transfer machines. The scope of this decision was to widen its application field, choosing to manufacture transfer machines capable of processing components within a 250 mm size cube.

Giuliani paid particular attention in proposing high flexibility solutions, with the possibility to machine even small lots of work pieces and to even eliminate retooling time.

Giuliani's philosophy supported by the motto "Productivity Through Flexibility" provides its customers with machines that are extremely productive with a high system flexibility.



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Proflex - This machine, fully CNC controlled, is designed to be a universal machining cell, capable of both fixed piece machining (like a machining center), and rotating piece machining (like a lathe). The machine can either be fed with a robot, or bar feeder, or both. This compact machine can have up to 32 spindles in operation, but can still handle bar stock of 50mm in diameter.

IMAS Transfer SpA

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IMAS Transfer, established in Italy in 1948 by the Dell'Orto family, specializes in machining and prototype development, and has successfully expanded into the dial and transfer machine field. Over the last 15 years it has steadily progressed into becoming a major international organization with an impressive list of reference installations.

IMAS Transfer USA, Inc. was established in 1984 to provide more efficient support to a rapidly growing North American market, and is continuing to focus on expanding its client base. The corporate mission: to become the industry benchmark for quality products, service and performance.

In the rotary transfer field, the IMAS Transfer name is linked to innovation and the application of proven technology, incorporating modular hardware and software systems.

IMASFLEX150 is a 10 station fully CNC flexible production system that can provide you with the leading edge to machine high quality parts up to 150mm (6") cube.



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Jobs SpA

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Jobs is a benchmark company in the field of 5-axis high speed machining in the Aerospace, Automotive, General Mechanical and the Energy industry. Since 1980, Jobs has been manufacturing 3 and 5 axes machines and automated milling systems with High Power and High Speed which are now being utilized world-wide by the most advanced manufacturers in the high-tech machining sector.

Jobs Production Range- JOMACH/JOMACH 2
Modular structure milling centers which guarantee maximum performance in milling, both in terms of high speed and high power; for the complete machining of complex shaped components.



Linx Blitz is a 5-axis milling machine specially conceived for the high-speed machining of molds and dies, models, components for the aircraft and energy industry.



LINX
Innovative line of high-speed milling centers, equipped with linear motors and interchangeable spindles, which ensure maximum performance in those applications where production times and accuracy are of primary importance.

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Since 1974, Losma has been operating in the field of air filtering in industrial work places. The Darwin air filter, patented, has been designed as a personalized system, specific to the reduction of the energy consumptions for the aspiration and cleaning of the air from the oil mist of machine tools.

Darwin offers the following advantages:

- Containing costs in case of widening or reduction of the machine tools, the same unit can be reused for various applications and on different machines.
- Containing the electricity costs, because it works only during the machine's job cycles.
- Contributes to contain the heating costs, filtering the air and, after having cleaned it, sending it again into the work place.
- Reducing the consumption of coolant liquids since it is in a position to recondensate the liquid fraction contained in the air and send it back to the machine tool.

Thanks to the special casing, Darwin filters allow the three rotors to be swapped depending on the type of problem to be solved, even after the initial installation. The same filter can become a turbine, single or double centrifuge, adjusting to any plant expansion or any changes in production.



The complete throughput range now covered by the Darwin series is from 350cfm to 1750cfm. The series owes its growing success to: expansion ability, advanced performances, compactness and ductility, easy installation and maintenance.



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Maspe has operated in the international market since the 60's in the manufacturing of:

- * Transfer machines with drum and rotating table horizontal or vertical axis from 3 to 20 stations;
- * Flexible transfer machines;
- * Linear transfer machines;
- * Diamond machine for valve balls;
- * Operating units with hydraulic and electromechanical sleeves with coaxial ball recirculation screw on the spindle;
- * Machine drive with PC or CNC;
- * Working piece Max 6" NPT.



T-FLEX42 NC flexible two-spindle transfer machine for the production of complex parts of every shape in small/medium batches requiring machining from 4 or more positions

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Pama is a leading manufacturer of high precision and quality boring-milling machines with a manufacturing tradition dating back over 75 years. Pama's machines represent the benchmark for the machining of components used in the following application fields:

- * energy
- * aerospace
- * diesel engines
- * earthmoving equipment
- * machine tools
- * compressors
- * general mechanics

Horizontal Boring-Milling Machine model
PAMA Speedram X=11,000 mm Y=2,800mm,
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The company was established in 1922, and from the beginning demonstrated innovation to bring technology and ideas to realization. Today the work of Pietro Carnaghi in the field of vertical lathes, movable portals, milling machines (gantry type), and vertical grinding machines has been met with remarkable customer loyalty and enthusiasm, rewarding Pietro Carnaghi with international success. We provide beyond the machine itself to include the sophisticated working technologies that contribute to meet the exacting requirements of our Customers.

The main applications for Pietro Carnaghi machines are:

- Energy; gas and steam turbines machining
- Aerospace: civil rockets components machining
- Defense
- General Machining



Pietro Carnaghi assembling area.



Riello Sistemi SpA

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Riello Sistemi SpA, established in 1960, is a machine tool company which engineers and manufactures a wide range of rotary transfer machines and FMCs to produce automotive components, sanitary fittings, hydraulic and pneumatic fittings, valves and general engineering parts. Presently the company employs nearly 200 individuals and the factory consists of 13,500 sq.m. of covered surface and is equipped with the most up to date production means. Riello products have been continuously developed during the years with constant technological innovations, which makes it a leader in performance and reliability. An average of 70% of Riello production is exported all over the world, in the most industrialized countries.



FMC, to machine small to medium volumes of parts sized within a 450mm cube. Machining 5 sides in one chucking assure high quality finished parts, very short cycle times and reduced cost per piece.

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Automatic self-centering and draw-down chucks with 3, 4 and 6 jaws up to Ø 6000 mm for turning centers in the following production sectors: components for light and heavy vehicles, railway axles and wheels, bearings and transmission units, components for the aerospace and energy industry, automatic finger chucks for alloy wheels. Automatic indexing chucks at 4 and 6 positions for valves, sleeves and pipes for oil industry. Automatic pallet changing systems and powered shuttles for vertical lathes, machining centers and presses.



Pallet changing system with 2 places-rotating table at 180° for automatic pallets Ø 1500 mm with 6 jaws linked by 2+2+2.

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Salvagnini has many years of experience in the designing and manufacturing of flexible and automatic systems for processing thin sheet metal, in particular, for punch-shearing, panel forming and laser cutting and automatic storage for sheet metal.

It accounts for over 2,500 installations in 50 countries worldwide, 18 companies for sales and high-level technical assistance on all five continents 24 hours a day, an extensive network of agents and service centers in all the advanced industrialized nations as well as in countries with a high rate of technological development and, last but not least, four production facilities (2 in Italy, 1 in Austria and 1 in USA).

Salvagnini produces not only systems but also complete lines that can be reconfigured and integrated with storage and material handling devices in response to changing customer and market requirements.

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Salvagnini ROBOformER robotized bending unit.

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